

ABSTRACT OF THE DISCLOSURE

A paper or board web, in particular a tissue paper web, at a slitter-winder, is wound into a web roll/web rolls (4) around a core/cores (5) supported on winding drums (6, 7). A winding shaft (3) is passed inside the core/cores (5) for the duration of 5 winding. An empty core/empty cores (5) is/are placed on the winding drums (6, 7), the winding shaft (3) is brought to the ready position in order for it to move inside the core/cores (5), the winding shaft (3) is pushed inside the core/cores. When the winding makes progress, the winding shaft (3) is moved in the direction of growth of the web roll/web rolls (4). When the web roll (4) is finished, the winding shaft (3) is 10 removed from inside the core/cores, and a new winding operation is started and a winding core/winding cores is/are placed on the winding drums.